



Hubrina - master-slave navigation in agriculture

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Intelligent Autonomous Weeder





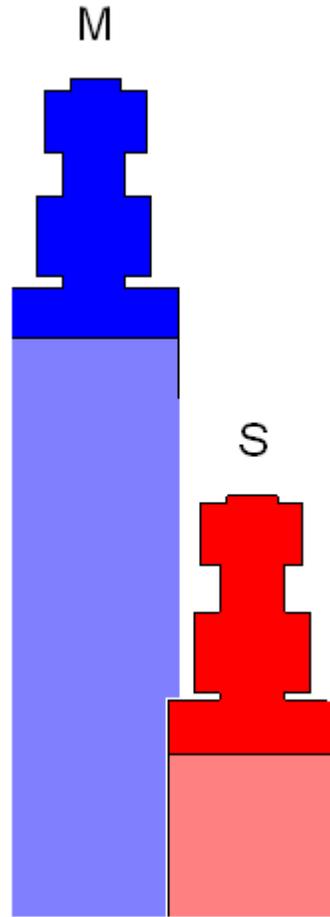
Not used in practice...

- Despite all research effort, fully autonomous robots are not used in farming today
- Main problems:
 - Safety (humans, animals, crop)
 - Robustness
- These problems are still hard to solve!
- Another approach: master-slave systems





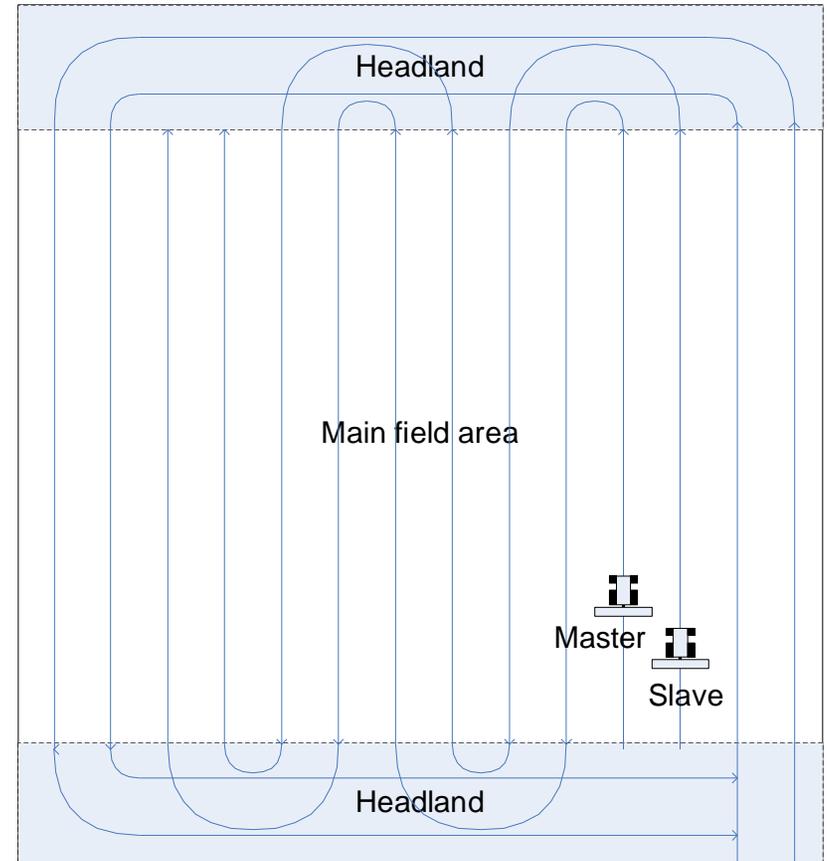
Master-slave systems in agriculture





ECHORD experiment HUBRINA

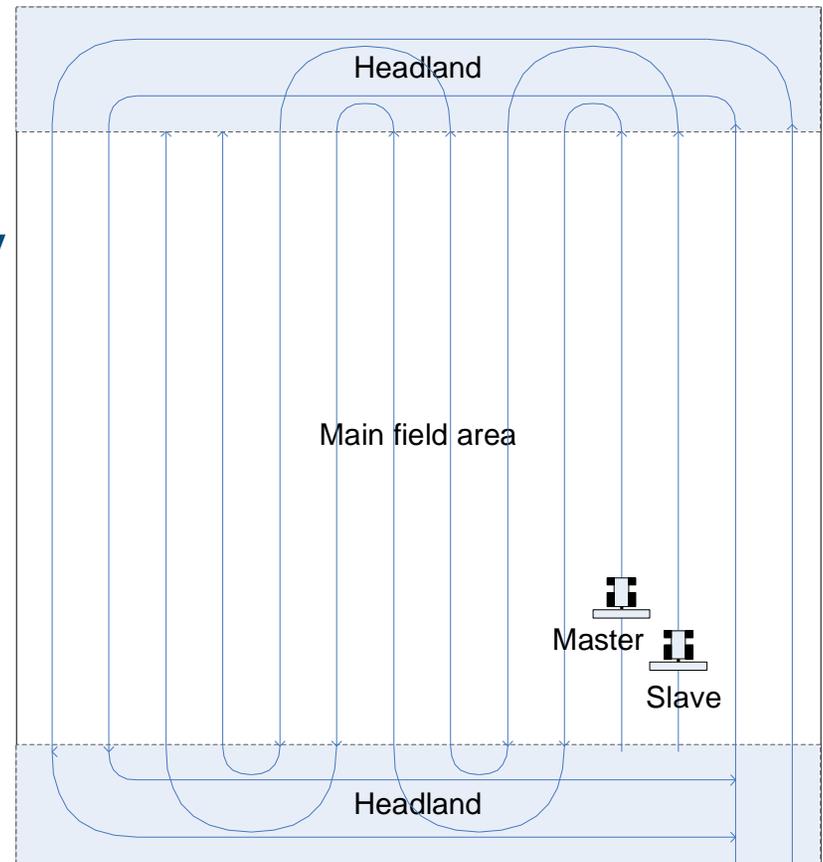
- HUBRINA:
 - Human-roBot cooperation IN Agriculture
- Human operator drives a master tractor which is followed by an autonomous slave tractor





ECHORD experiment HUBRINA

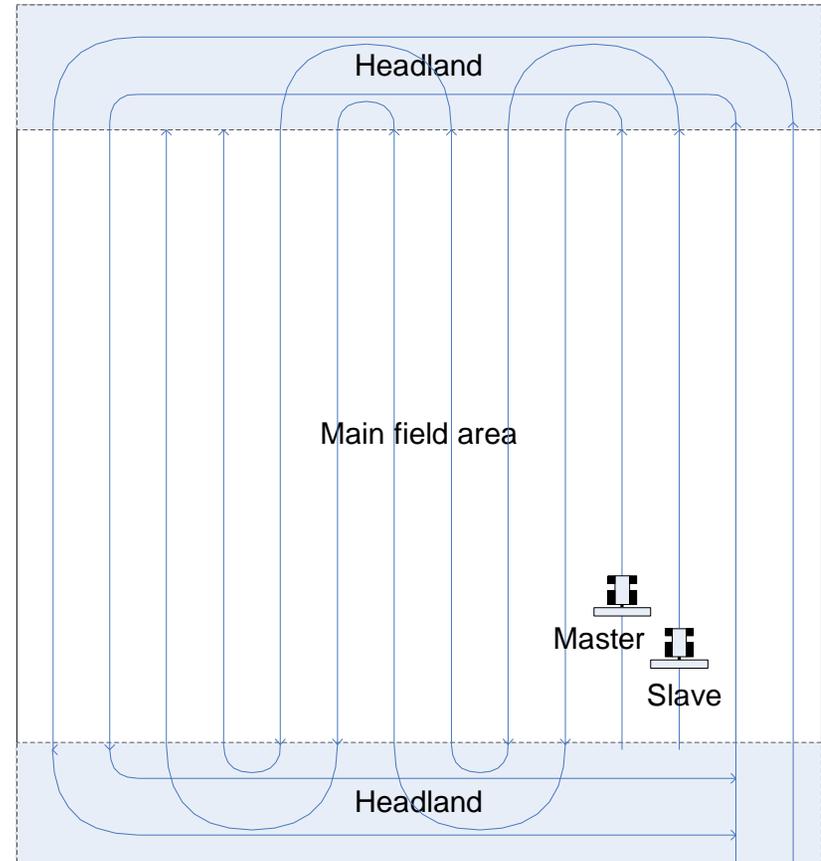
- Project team:
 - Company: Tyker Technology
 - Institute:
 - WUR – DLO (CRO)
 - WUR – University
- Supported by:
 - EU FP7 ECHORD
 - Company: CLAAS





ECHORD experiment HUBRINA

- Project objectives:
 - Development of master-slave control
 - Demonstration of its feasibility by performing a field cultivation in practice using two tractors.



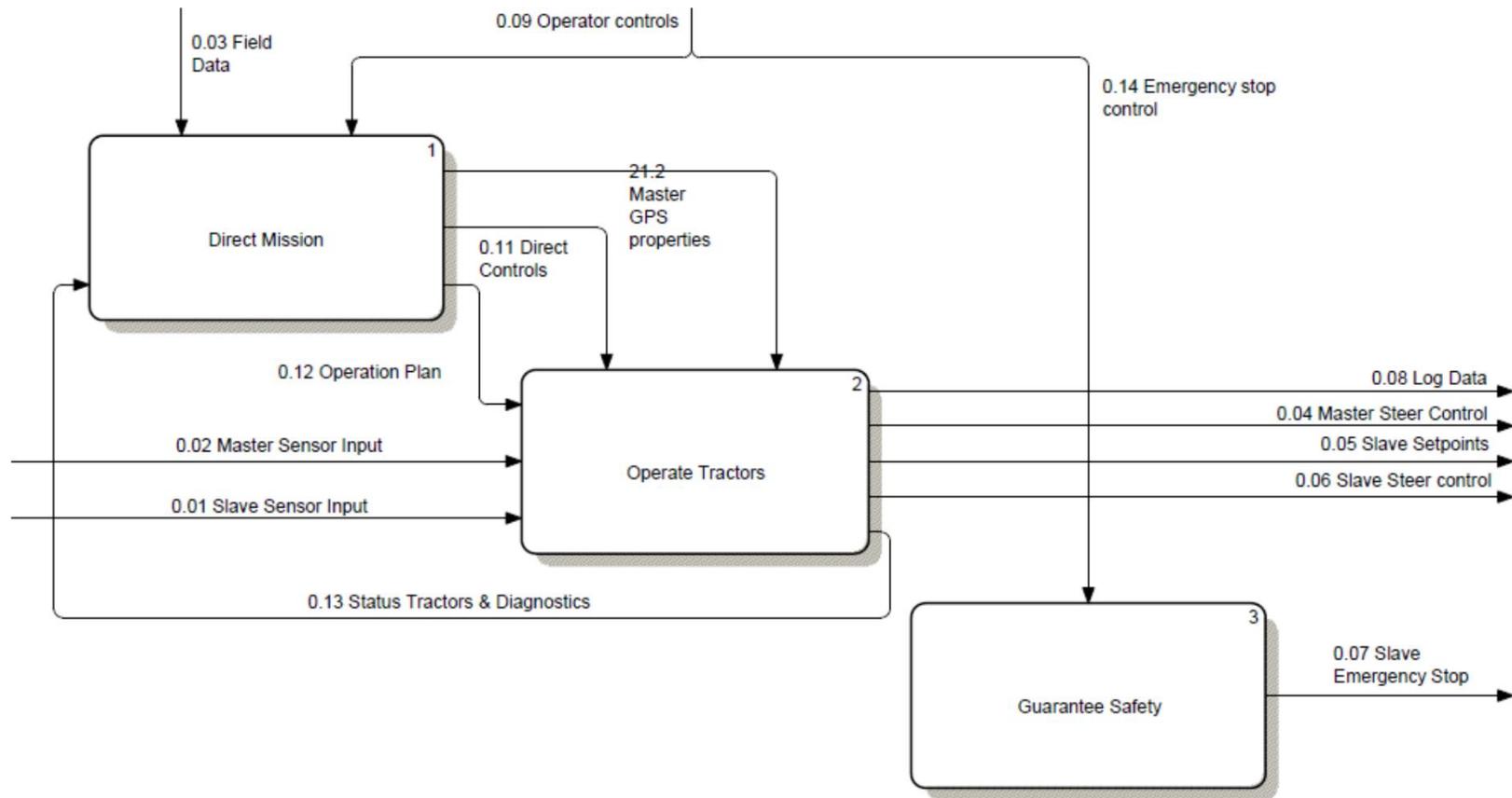


Some results

- Software development
- Coverage route planning
- Path tracking master
- Master-slave operation
- Hard-ware in the loop simulation

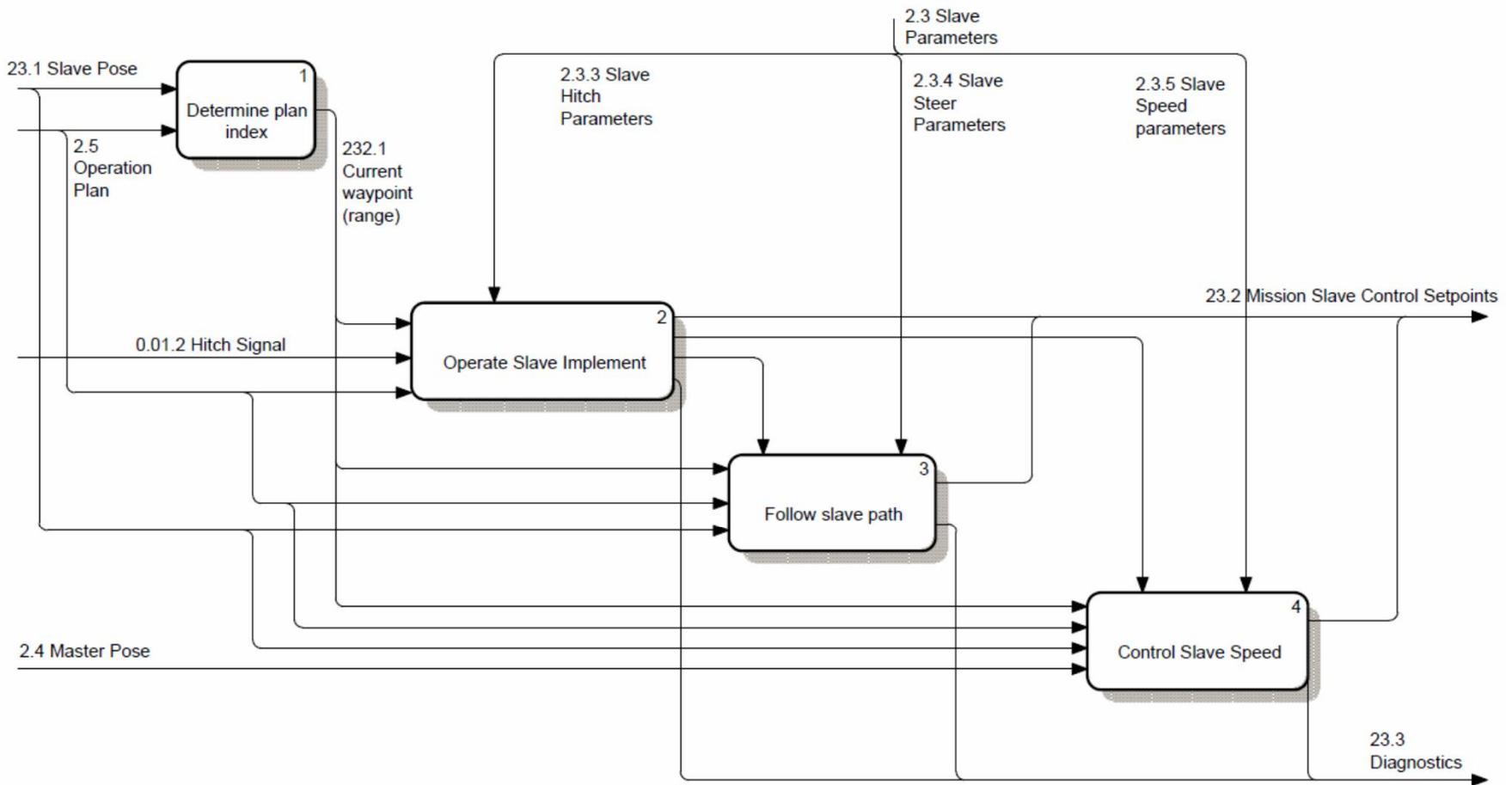


Results – 1. Software design using IDEF0



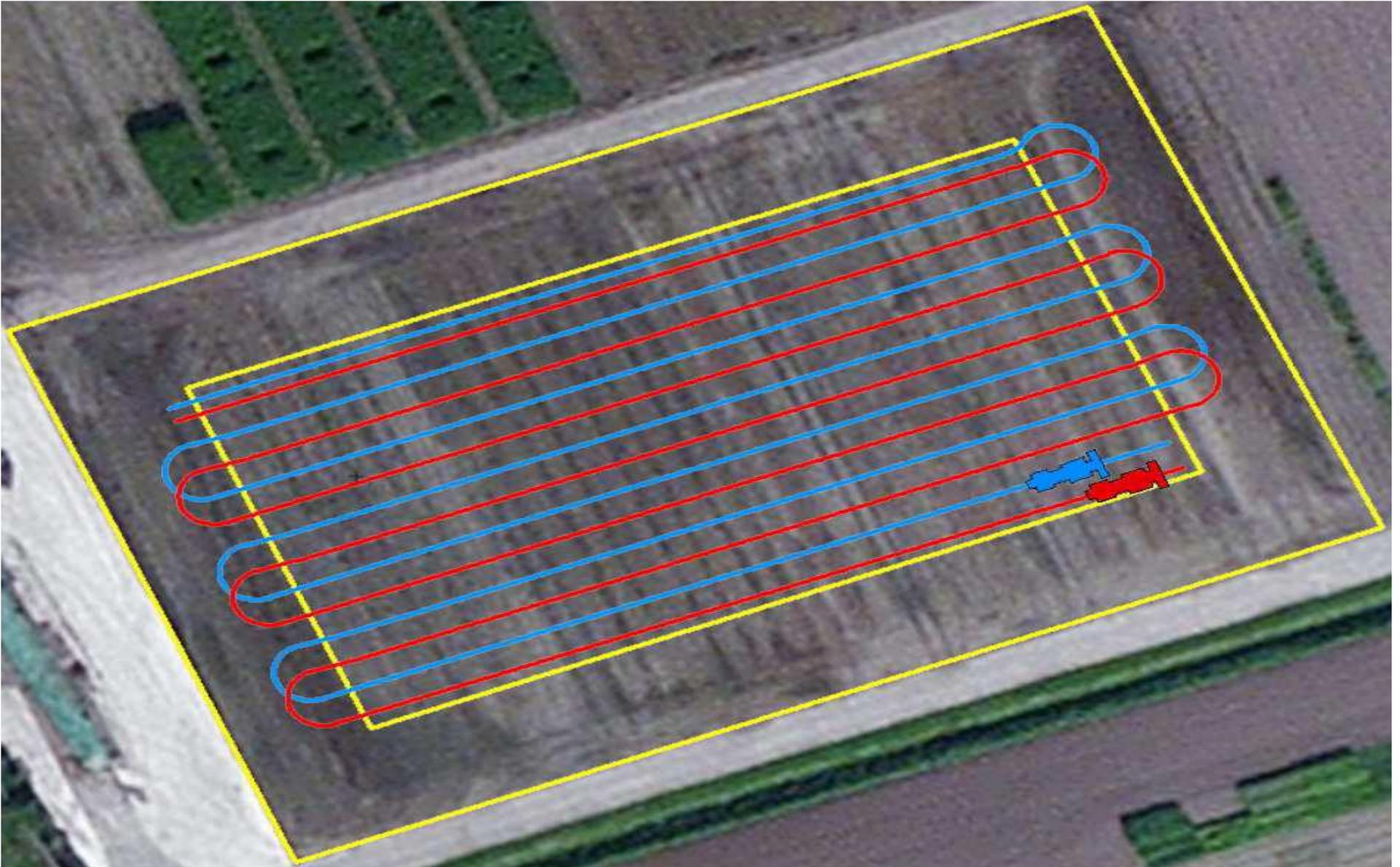


Results – 1. Software design using IDEF0



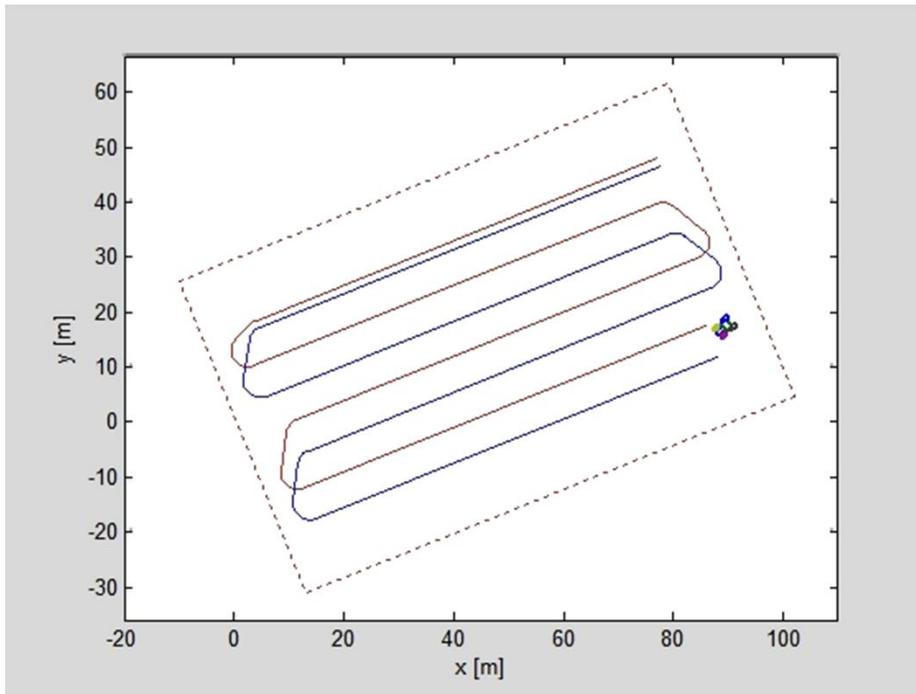


Results – 2. Coverage route planning



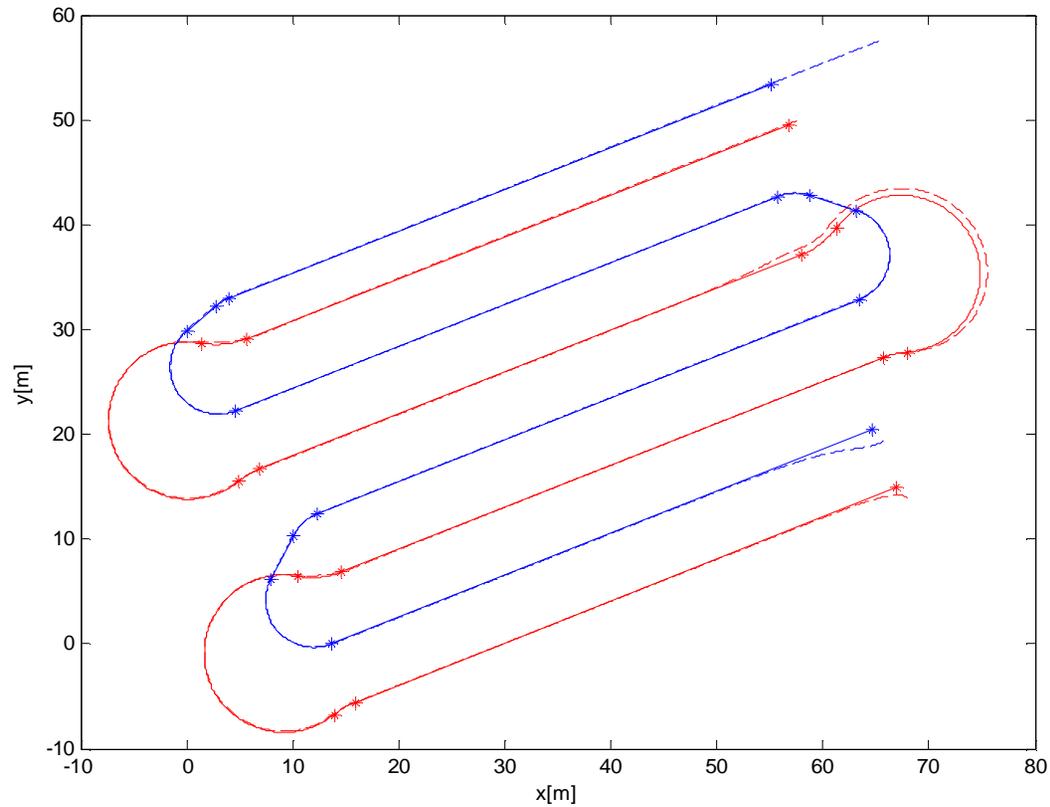


Results – 3. Master route tracking





Results – 3. Master-slave operation



Master and slave desired route (—) and driven route (---)



Results – 4. Hardware in the loop simulation





Results 4 – Hardware in the loop simulation





Collaboration with manufacturers

■ Key drivers:

- More and more good quality food is needed, but less and less people are willing to do the job!
- Efficient use of limited and often non-reusable resources
- Reduction of emissions

■ And also:

- Tech as problem solver: heavy, dirty, tiring work
- Tech as facilitator: do new things, new production systems



Collaboration with manufacturers

■ Some challenges:

- Robotics is a means, not an objective! Rethink production system.
- Focus industry: 100% replacement of human labour!!!!?
- Economy seems main driver at first, but in the end this is not always true - > e.g. milking robot!
- Industry is not waiting for academic exercises
- Relatively small and highly fragmented markets (limited budgets, high risks)
- Standardization (combination of brands in one machine fleet)
- Education level in industry (manufacturers/farmers)
- Still strong focus on mechanical engineering, but in agriculture, sensing and software are the key issues!
- IP rights!
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Thanks for your attention!



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